

12/2021

Mod: NT22/G--230/1-

Production code: P011F01009



SPIRAL MIXER EXPLODED VIEW

- Standard motors
- Emergency switch
- Contactor 24V



- Standard motors
- B/W switch
- Contactor 230V



POS.	NT22/G-(230/1) IFM22	DESCRIPTION	Standard motors Emergency switch Contactor 24V	Standard motors B/W switch Contactor 230V	FROM	TO
			Q.TY	Q.TY		
1	A96ZE00008	Safety guard IF/IR 22	1	1		
2	A96ZV00016	Bowl IF/IR 22	1	1		
5	A96ZD00001	Snap ring diam. 25 IF/IR	1	1		
6	A89CK00010	Bearing 6205-2RS TF÷TR	1	1		
7	A96ZV00025	Support bowl base	1	1		
8	S14MT67007	Bowl chain 06B/126 IF÷IR 17÷22	1	1		
9	A96ZR00004	Crown z=72 06B IF/IR 17/22	1	1		
10	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53	1	1		
11	A86ME24115	Screw M8x35 TF÷TR	1	1		
13	A96ZI00014	Safety guard pin IF/IR 17/22	1	1		
14	A96ZE00012	Cam for safety guard IF	1	1		
15	A86ME32013	Screw M8x10 TF÷TR	1	1		
16	A86ME24116	Screw M8x25 TF÷TR	1	1		
17	A86ME26024	S.steel washer grover Ø 8,5 TF÷TR	1	1		
18	A86ME26025	S.Steel washer Ø8 TF÷TR	1	1		
19	A96ZH00006	Pinion gear z=15 06B IF/IR 17/22	1	1		
20	A96ZS00006	Spiral support IF/IF 17/22	1	1		
21	A86ME24114	Screw M8x30	1	1		
22	A89CK00010	Bearing 6205-2RS TF÷TR	1	1		
22.01	A89CK00010	Bearing 6205-2RS TF÷TR	1	1		
23	A86ME36008	Key 6x6x20 TF÷TR 17÷22	1	1		
24	A96ZI00015	Axle for spiral base IF/IR 17/22	1	1		
25	A96ZS00004	Spiral IF/IR 17/22	1	1		
27	A96ZN00025	Wire clip IF/IR	1	1		
28	A96ZN00106	Cable 2Gx1,5	1	1		
33	A96ZA00001	Dough breaking rod IF/IR 17	1	1		
34	A86ME24117	Screw M10x25 TF÷TR	1	1		
39	A96ZB00006	Side safety panel IF 17	1	1		
41	A96ZF00011	Steel Foot M12 IF/IR	4	4		
42	A96ZF00019	Insert for plastic foot IF/IR	4	4		
43	A96ZG00003	Wheel with brake M12 IF/IR	2	2		
44	A96ZJ00026	Motor 230 V - 0,9 kW - 50 Hz 80 B14	1	1		
45	A96ZC00017	Upper grey panel IF/IR 17/22	1	1		
47	A96ZD00002	Ring in nylon IF/IR	2	2		
48	A86ME24119	Screw M4x30 TF÷TR	2	2		
52	A96ZF00007	Axis cover IR	1	1		
54	A96ZG00004	Wheel without brake M12 IF/IR	2	2		
55	A96ZN00064	Contactor 24V	1	-	01/01/2005	31/12/2020
	A96ZN00035	Contactor 230V	-	1	01/01/2020	31/12/2020
	A96ZN00064	Contactor 24V	1	-	01/01/2021	...
57	A96ZN00031	Emergency stop switch IF/IR	1	-	01/01/2005	31/12/2020
	A96ZN00103	Black/White Button KJD17B-4 230V 50HZ	-	1	01/01/2020	31/12/2020
	A96ZN00031	Emergency stop switch IF/IR	1	-	01/01/2021	...
58	A96ZL00010	Reduction gear fixing ring IF/IR 17/22	1	1		
60	A86ME32014	Screw M8x40 TF÷TR	1	1		
61	A96ZL00008	Gear box CM050 80 B14 1/30 FLS	1	1		
62	A86ME24118	Screw M5x10 TF÷TR	1	1		

63	A96ZC00018	Back grey panel IF 17/22	1	1		
64	A96ZN00039	Transformer 230÷400V - 24V	1	-	01/01/2005	31/12/2020
	-	-----	-	-	01/01/2020	31/12/2020
65	A96ZN00039	Transformer 230÷400V - 24V	1	-	01/01/2021	...
	A96ZN00043	Main switch IFM/IRM/IF VS/IR VS	1	-	01/01/2005	31/12/2020
	-	ONLY FOR 2 SPEED	-	-	01/01/2020	31/12/2020
66	A96ZN00043	Main switch IFM/IRM/IF VS/IR VS	1	-	01/01/2021	...
	A96ZC00013	Front oblique switch panel IF 17/22	1	1		
67	A96ZN00032	Starting button IF/IR	1	-	01/01/2005	31/12/2020
	A93AD00063	White label 50x50	-	-	01/01/2020	31/12/2020
	A96ZN00032	Starting button IF/IR	1	-	01/01/2021	...
68	A96ZM00002	Timer 0-30 min. IF/IR	1	1		
69	S14MT67006	Spiral Chain 06B/82 IF÷IR 22	1	1		
70	A96ZH00010	Chain pinion gear z=29 06B 17/22	1	1		
71	A96ZI00024	Transmission shaft base UCF 204	1	1		
72	A86ME26027	S.steel washer Ø 10 TF÷TR	1	1		
73	A86ME26026	S.steel washer spring Ø 10 TF÷TR	1	1		
74	A86ME24120	Screw M10x35 TF÷TR	1	1		
76	A86ME36006	Key 6X6X30	1	1		
81	A96ZH00008	Chain pinion gear z=14 06B	1	1		
83	A96ZI00030	Transmission shaft TF 17-22 "2008"	1	1		
84	A86ME36007	Key 8x7x35 TF÷TR	1	1		
86	A96ZN00030	Micro-switch IF	1	1		
93	S42PL00002	SPIRAL PLATE TF÷TR 17÷22	1	1		
94	A96ZD00003	O-ring diam. 20x2,5 IR	1	1		
97	A96ZN00053	Nylon block base IF/IR	1	1		
98	A86ME25018	Nut M5 ZN	1	1		
99	A96ZN00052	Tensioner base IF/IR	1	1		
100	A86ME24122	Screw TCEI M5x30 TF÷TR	1	1		
101	A96ZN00054	Nylon block	1	1		
105	A96ZV00027	Bowl chain tensioner part IF/IR 17/22	1	1		
106	A96ZN00060	Control card 115/230/400V	1	-	01/01/2005	31/12/2020
	-	-----	-	-	01/01/2020	31/12/2020
	A96ZN00060	Control card 115/230/400V	1	-	01/01/2021	...
116	A96ZF00002	Screw M8x100 TR	1	1		
123	A96ZF00015	White frame IF/IR 17/22	1	1		